

**TOMORROW'S  
MANUFACTURING  
LEADERSHIP  
TODAY**

# Technical Bulletin

Bulletin Number: 458 Revision Number: R-00  
Release Date: Oct. 29, 1992 Revision Date: \_\_\_\_\_

**SUBJECT: BANKED VENDER DOOR STIFFENER, RIGHT SIDE**

**MODELS AFFECTED: All 79", 72" and 56" high venders.**

**REASON:** To provide a panel that replaces the right side vandal panel on venders that are banked. This panel gives added strength to the side of the door. Also, it allows the vender door to be opened without any interference when positioned tight against an object to its right.

**Parts Available:**

**FOR 79 inch HIGH VENDERS:**

1	491,010,410.03	79" Stiffener, black
1	491,010,420.03	79" Stiffener, red
1	491,010,430.03	79" Stiffener, brown

**FOR 72 inch HIGH VENDERS:**

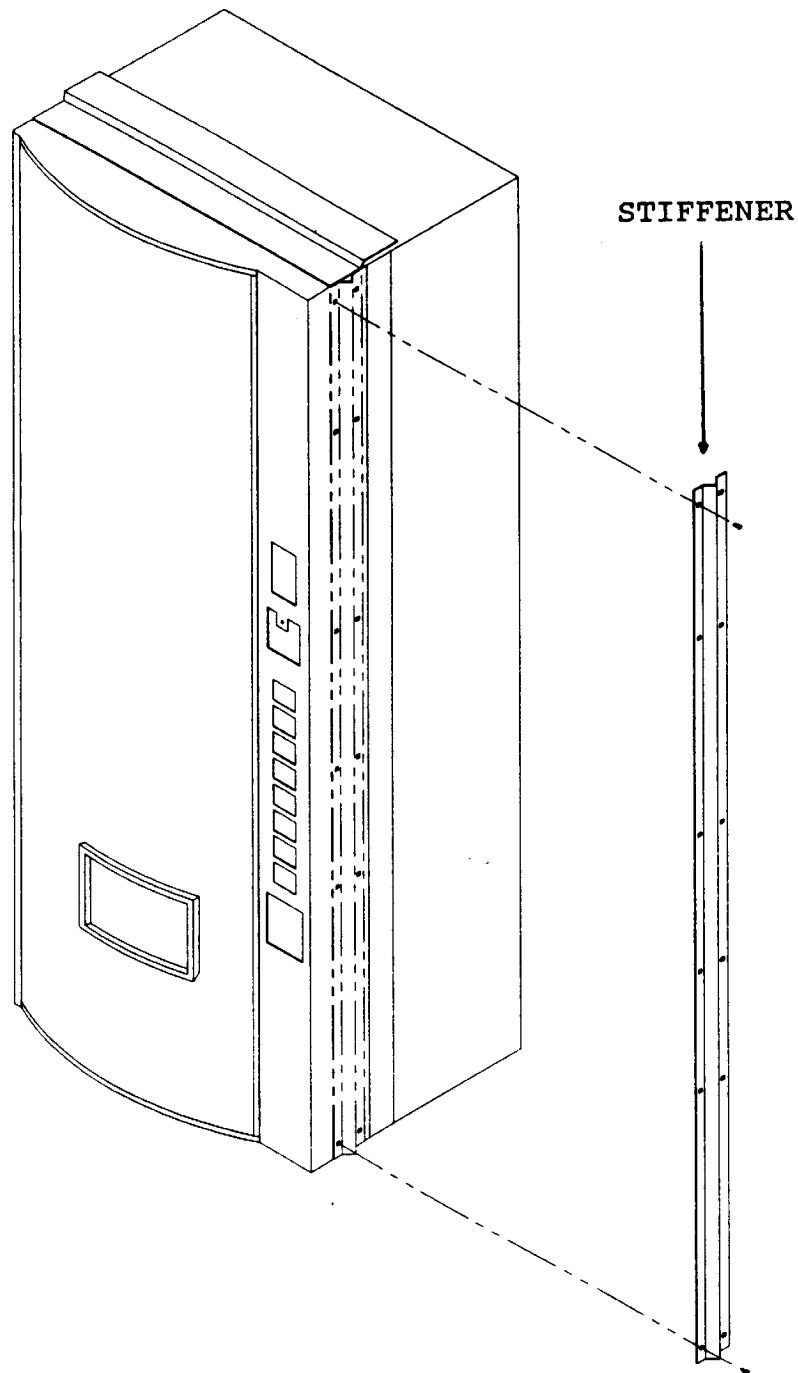
1	492,010,210.03	72" Stiffener, black
1	492,010,220.03	72" Stiffener, red
1	492,010,230.03	72" Stiffener, brown

**FOR 56 inch HIGH VENDERS:**

1	504,010,030.03	56" Stiffener, black
1	504,010,040.03	56" Stiffener, red
1	504,010,050.03	56" Stiffener, brown

For installation instructions and illustration see page 2.

## STIFFENER INSTALLATION:



1. Remove existing vandal panel from the door.
2. Install stiffener and secure with carriage bolts and nuts removed in step 1.